

# Photovoltaic cell and module physics and technology

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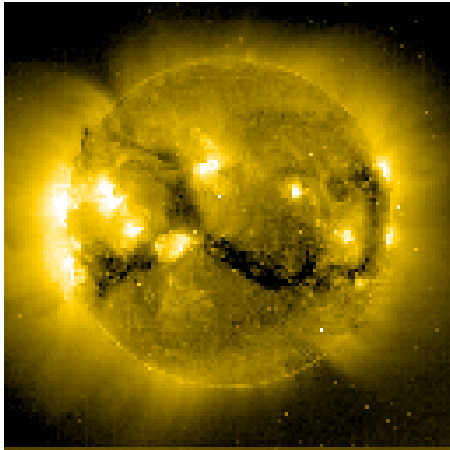
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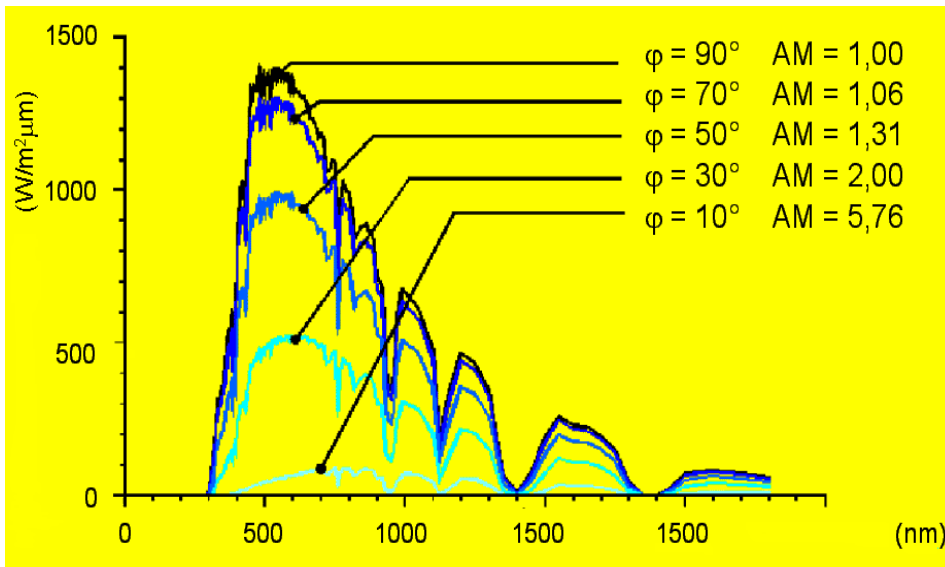
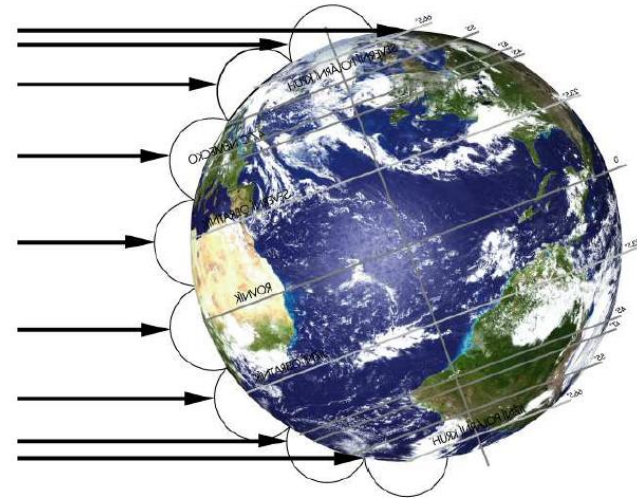
# Outlines

- Photovoltaic Effect
- Photovoltaic cell structure and characteristics
- Photovoltaic cell construction and technology
- PV modules – construction and technology
- Summary

# Solar energy



170 000 TW



Photovoltaics

Direct transformation  
energy of solar irradiation  
into electricity

# 1. Light absorption in materials and excess carrier generation

Photon energy  $h\nu = hc/\lambda$  (h is the Planck constant)

photon momentum  $\approx 0$

Light is absorbed in the material.

$\Phi(x)$  is the light intensity  $\Phi(x) = \Phi_0 \exp(-\alpha x) = \Phi_0 \exp\left(-\frac{x}{x_L}\right)$

$\alpha = \alpha(\lambda)$  is the absorption coefficient

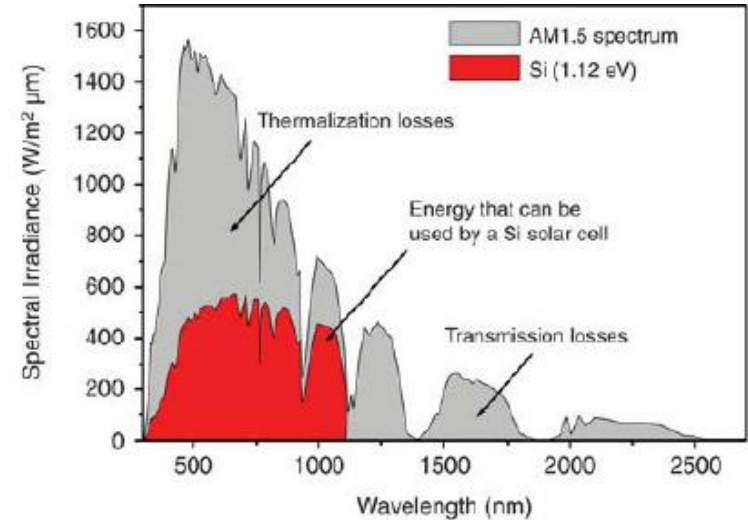
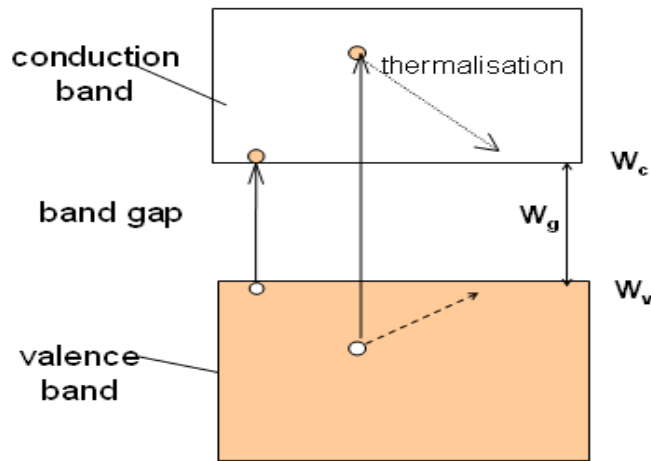
$x_L = \frac{1}{\alpha}$  is the so-called **absorption length**  $\int_0^{x_L} \Phi(x) dx = 0.68 \int_0^{\infty} \Phi(x) dx$

Absorption is due to interactions with material particles (electrons and nucleus).

If particle energy before interaction was  $W_1$ , after photon absorption is  $W_1 + h\nu$

- **interactions with the lattice –results in an increase of temperature**
- **interactions with free electrons - results also in temperature increase**
- **interactions with bonded electrons- the incident light may generate some excess carriers (electron/hole pairs)**

At interaction with photons of energy  $h\nu \geq W_g$  electron-hole pairs are generated and carrier generation increases



$$G(\lambda; x) = \left( \frac{d\Delta n}{dt} \right)_{gen} = \alpha(\lambda)\beta(\lambda)\Phi_0(\lambda)\exp(-\alpha(\lambda)x)$$

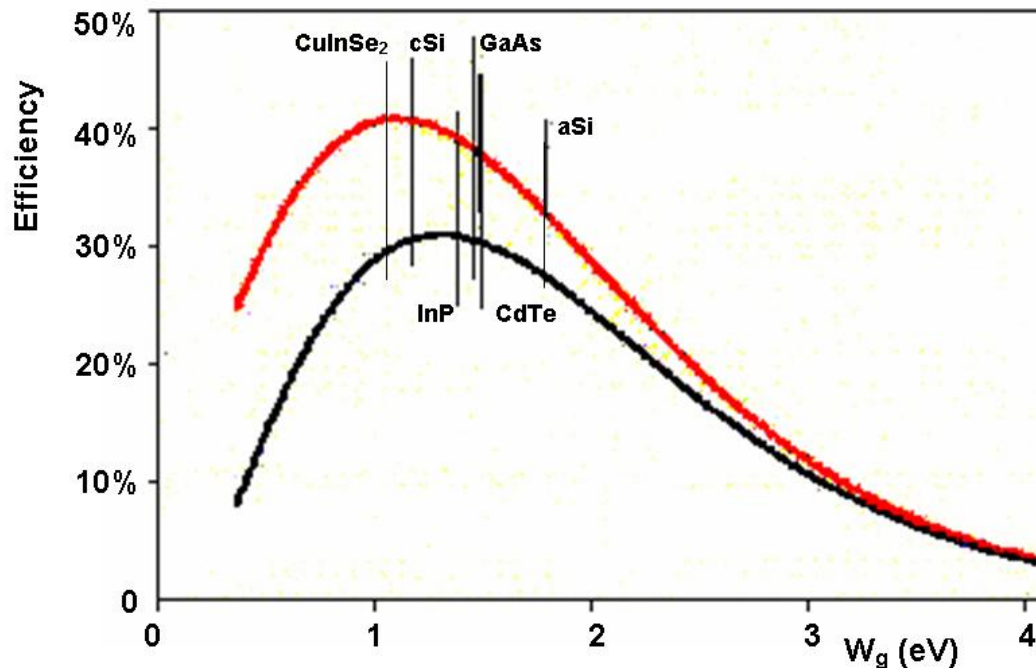
$$n = n_0 + \Delta n, \quad p = p_0 + \Delta p$$

Excess carriers recombine with the recombination rate  $\tau$  is so called carrier lifetime

$$R = \left( \frac{d\Delta n}{dt} \right)_{rec} = -\frac{\Delta n}{\tau}$$

In dynamic equilibrium  $\Delta n = \Delta p = \tau G$

Efficiency of excess carrier generation by solar energy depends on the semiconductor band gap



## Suitable materials

Silicon

GaAs

CuInSe<sub>2</sub>

amorphous SiGe

CdTe/CdS

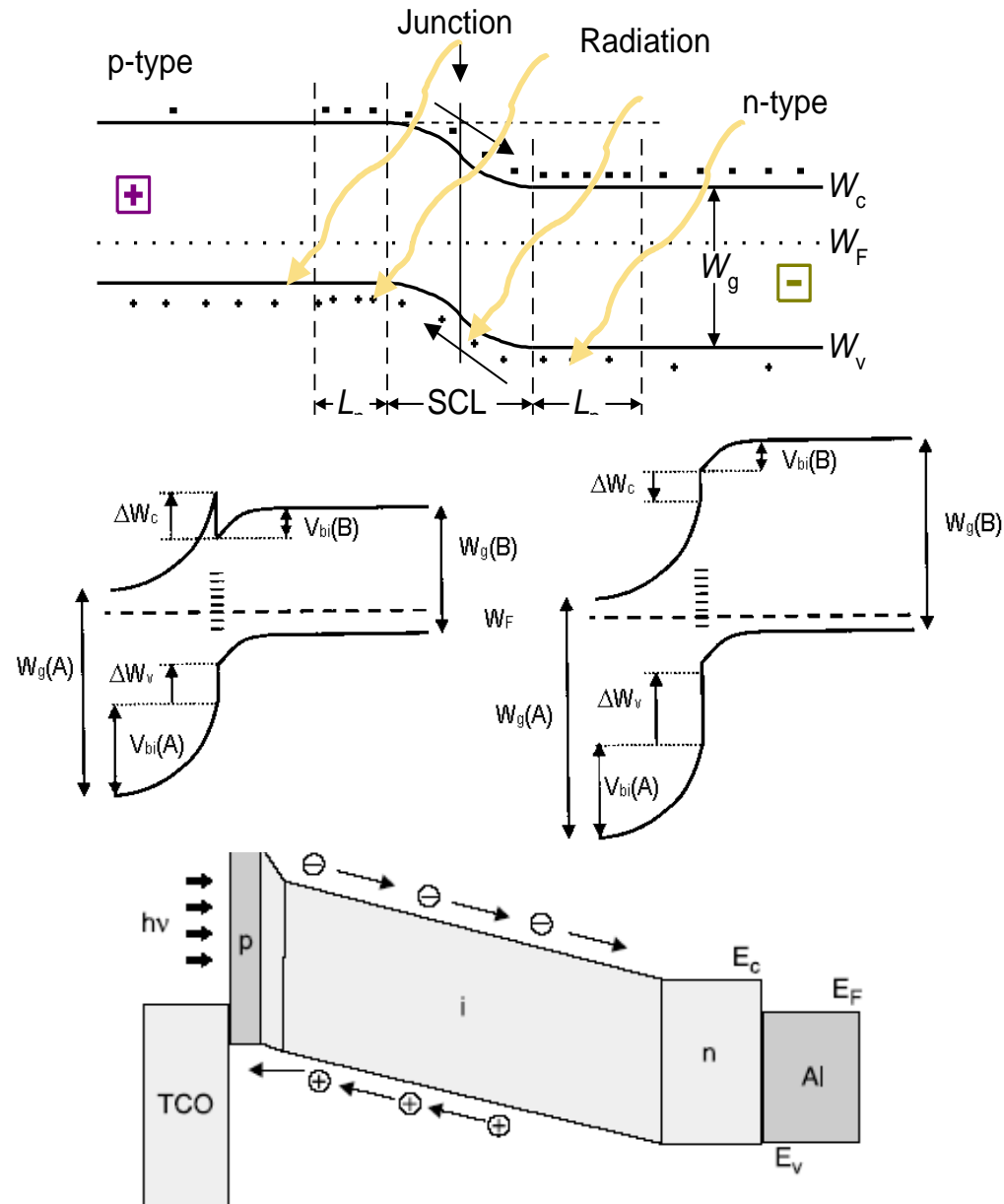
To obtain a potential difference that may be used as a source of electrical energy, an **inhomogeneous structure with internal electric field** is necessary.

# Suitable structures with built-in electric field:

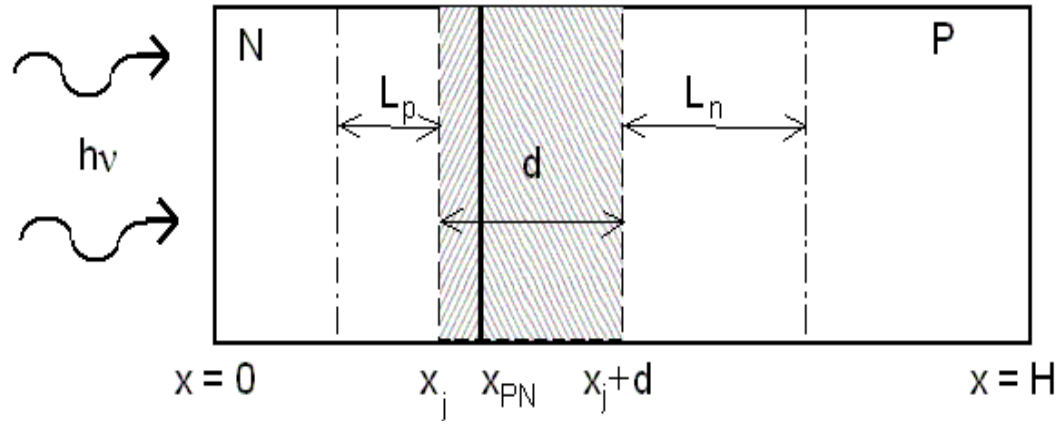
- PN junction

- heterojunction (contact of different materials).

- PIN structures



# Principles of solar cell function



In the illuminated area generated excess carriers diffuse towards the PN junction. The density  $J_{PV}$  is created by carriers collected by the built-in electric field region

$$J_{PV}(\lambda) = q \int_0^H G(\lambda; x) dx - q \int_0^H \frac{\Delta n}{\tau} dx - J_{sr}(0) - J_{sr}(H)$$

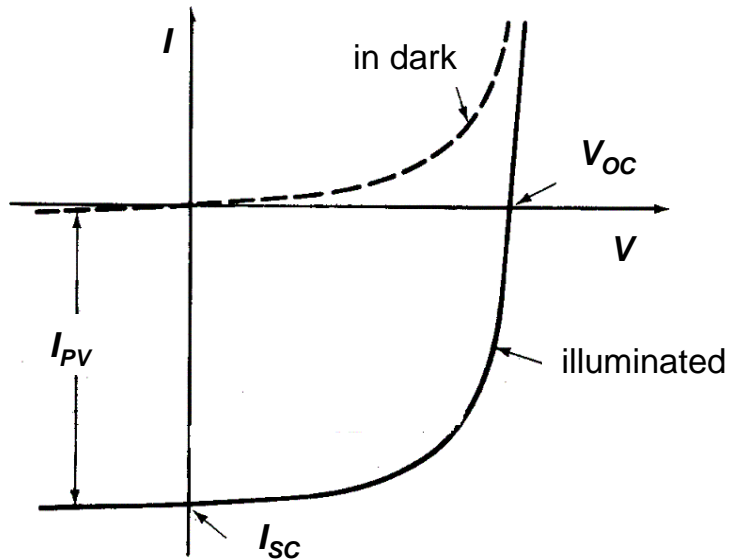
$J_{sr}$  is surface recombination

Total generated current density

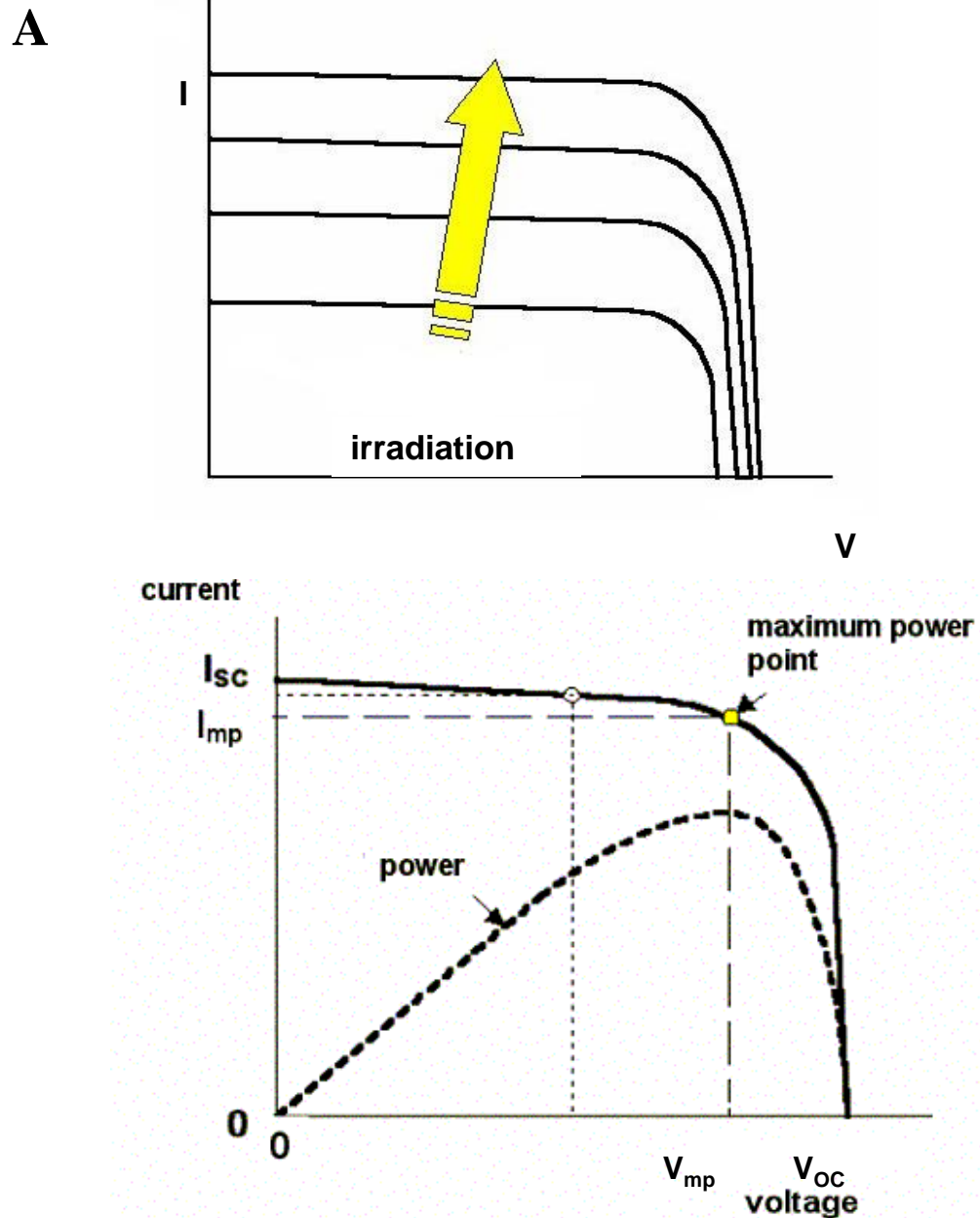
$$J_{PV} = \int J_{PV}(\lambda) d\lambda$$



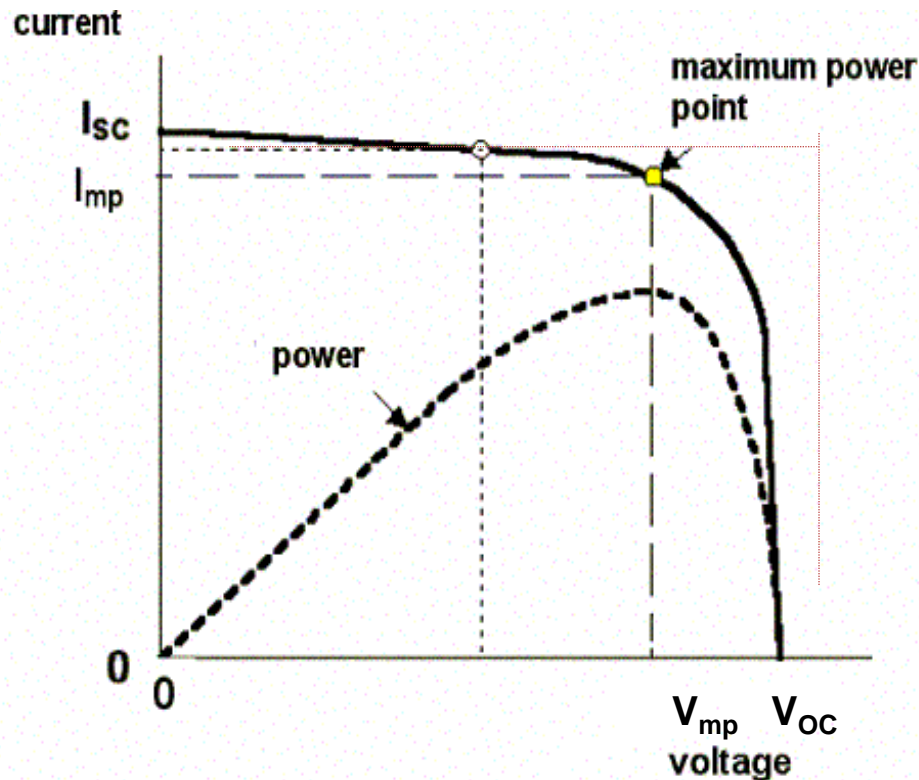
**Illuminated PN junction:  
superposition of photo-generated  
current and PN junction (dark)  
I-V characteristic**



**Solar cell I-V chacteristic and its  
important points**



# Important solar cell electrical parameters



- open circuit voltage  $V_{OC}$ ,
- short circuit current  $I_{SC}$
- maximum output power  $V_{mp}I_{mp}$

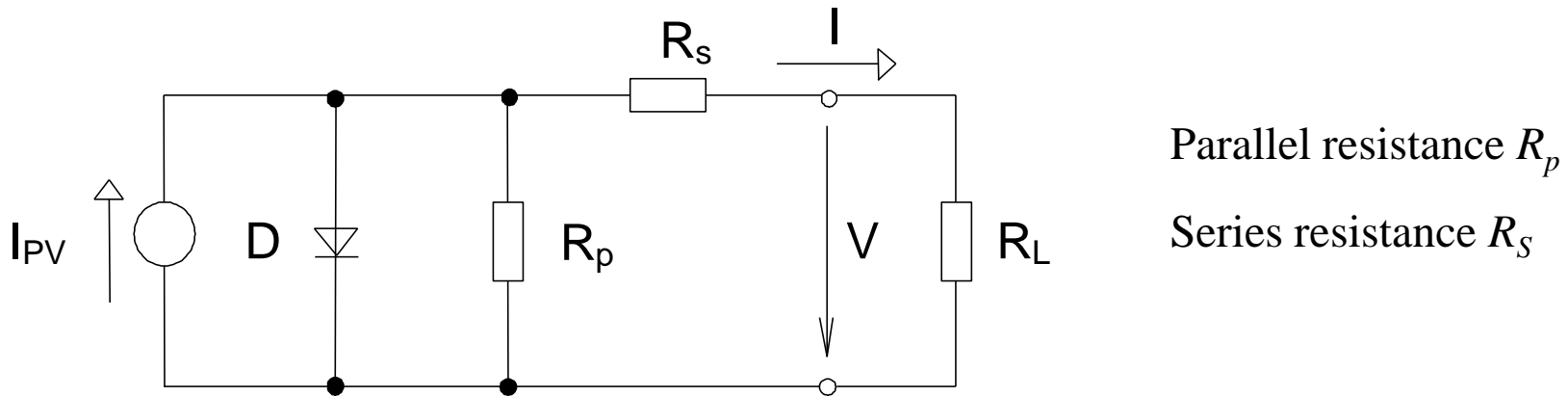
- fill factor 
$$FF = \frac{V_{mp} I_{mp}}{V_{OC} I_{SC}}$$

- efficiency 
$$\eta = \frac{V_{mp} I_{mp}}{P_{in}} = \frac{V_{OC} I_{SC} FF}{P_{in}}$$

All parameters  $V_{OC}$ ,  $I_{SC}$ ,  $V_{mp}$ ,  $I_{mp}$ ,  $FF$  and  $\eta$  are usually given for standard testing conditions (STC):

- spectrum AM 1.5
- radiation power  $1000 \text{ W/m}^2$
- cell temperature  $25^\circ\text{C}$ .

# Modelling I-V characteristics of a solar cell



PN junction I-V characteristics

$$J = J_{01} \left[ \exp\left(\frac{qV_j}{\zeta_1 kT}\right) - 1 \right] + J_{02} \left[ \exp\left(\frac{qV_j}{\zeta_2 kT}\right) - 1 \right]$$

$$J_{01} = n_i^2 q \left( \frac{D_n}{L_n} \frac{1}{p_{p0}} + \frac{D_p}{L_p} \frac{1}{n_{n0}} \right) \quad J_{02} = \frac{qn_i d}{\tau_{sc}} \quad 1 \leq \zeta_1 \leq 2 \quad 2 \leq \zeta_2$$

Output cell voltage  $V = V_j - R_s I$

A - total cell area  $A_{ill}$  - illuminated cell area

$$I = A_{ill} J_{PV} - A J_{01} \left[ \exp\left(q \frac{V + R_s I}{\zeta_1 kT}\right) - 1 \right] - A J_{02} \left[ \exp\left(q \frac{V + R_s I}{\zeta_2 kT}\right) - 1 \right] - \frac{V + R_s I}{R_p}$$

# Influence of temperature

For a high  $R_p$  
$$V_{oc} \approx \frac{kT}{q} \ln \frac{I_{PV}}{I_{01}}$$

$$I_{01} \sim n_i^2 = BT^3 \exp\left(\frac{-W_g}{kT}\right)$$

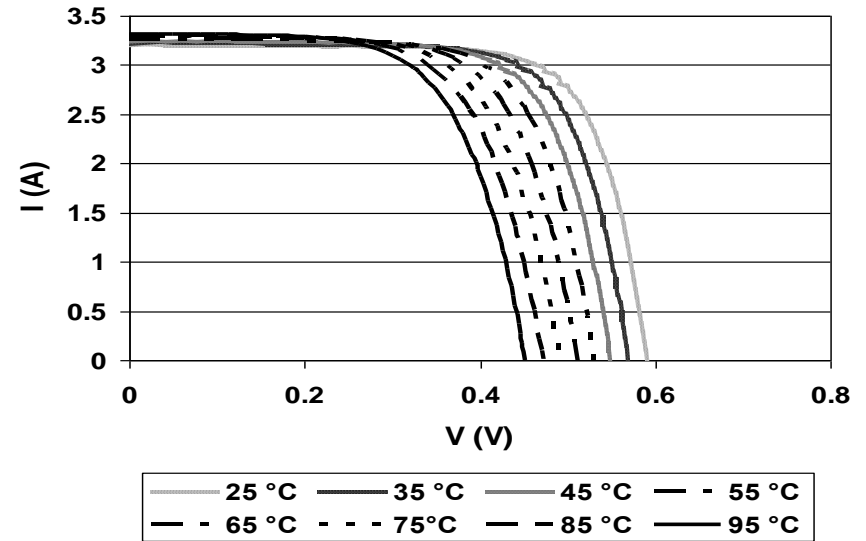
Consequently 
$$\frac{\partial V_{oc}}{\partial T} < 0$$

For silicon cells the decrease of  $V_{oc}$  is about 0.4%/K

Both fill factor and efficiency decrease with temperature

$$\frac{\partial FF}{\partial T} < 0 \quad \frac{\partial \eta}{\partial T} < 0$$

At silicon cells 
$$\frac{1}{\eta} \frac{\partial \eta}{\partial T} \approx 0.5\% K^{-1}$$

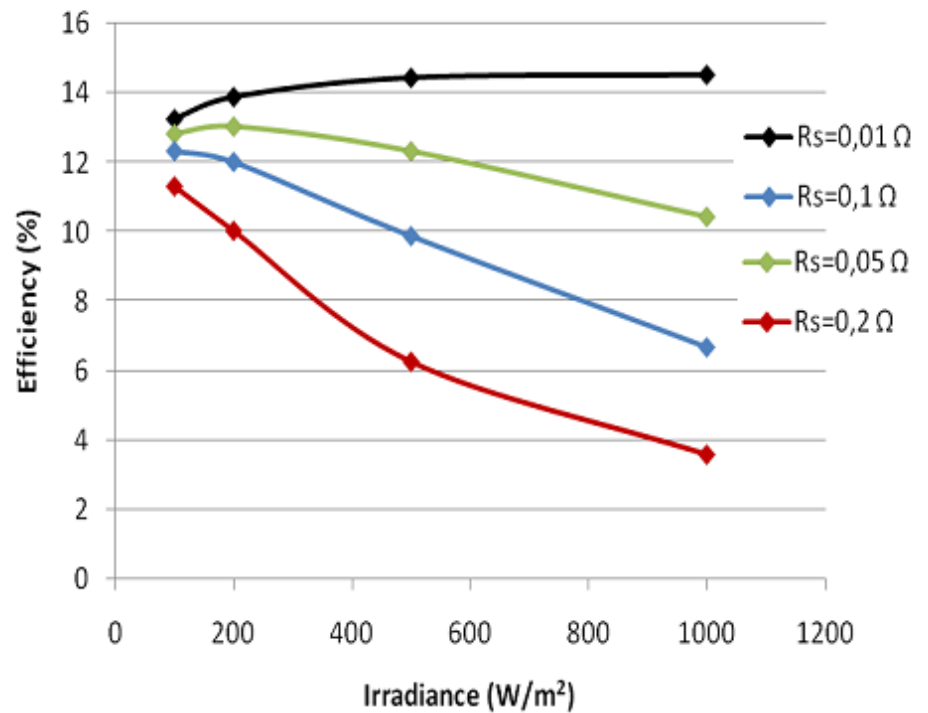
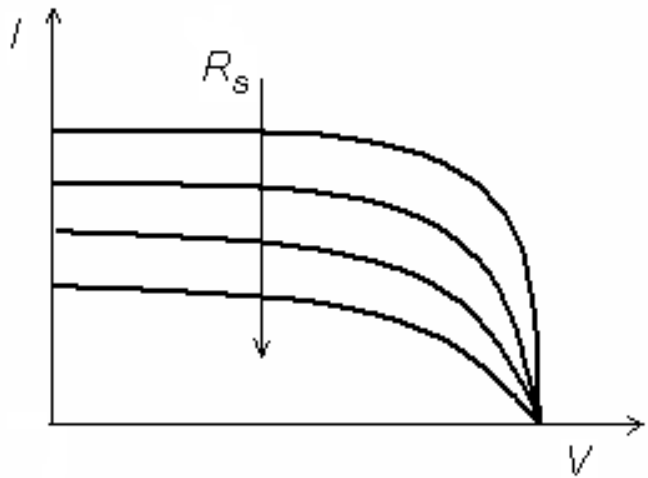


$R_s$  increases with increasing temperature  
 $R_p$  decreases with increasing temperature

Cell type	$\eta$ (28°C)	$(1/\eta)(d\eta/dT)$ [ $\times 10^{-3}/^\circ C$ ]
Si	0.148	-4.60
Ge	0.090	-10.1
GaAs/Ge	0.174	-1.60
InP	0.195	-1.59
a-Si	0.066	-1.11 (nonlinear)
CuInSe <sub>2</sub>	0.087	-6.52

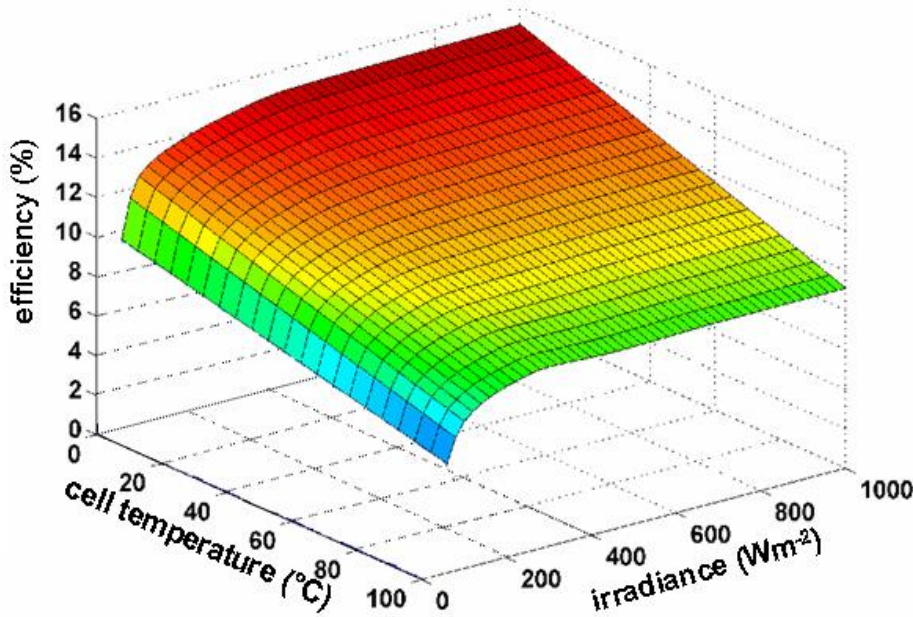
The series resistance  $R_s$  influences the cell efficiency

At a constant irradiance



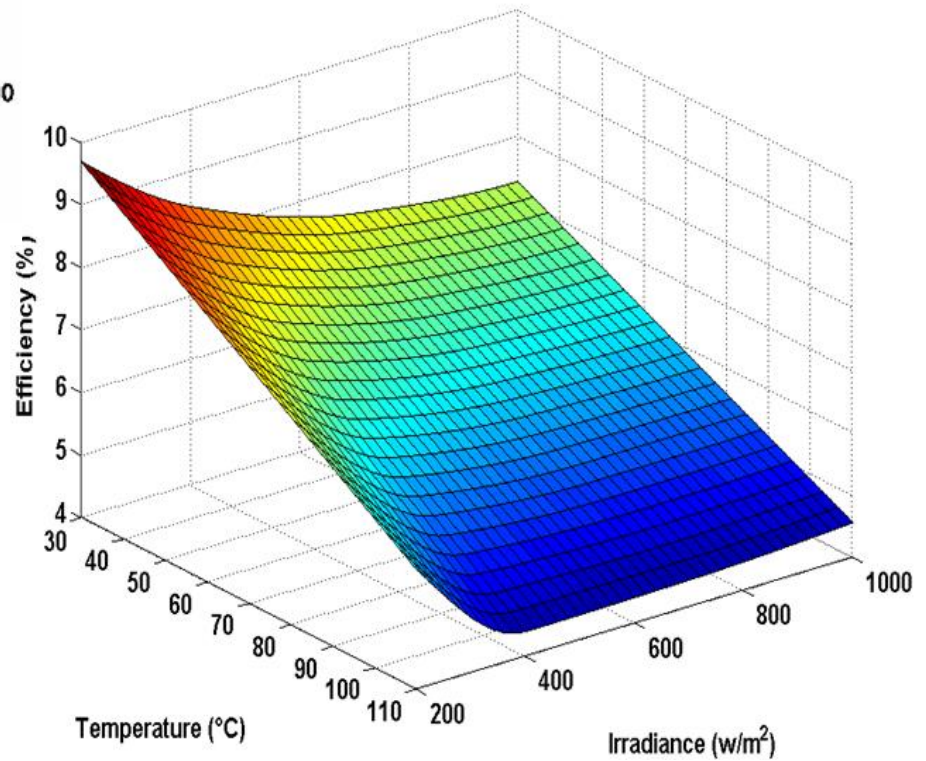
PV cell (module) with a low  $R_s$

the efficiency increases with irradiance



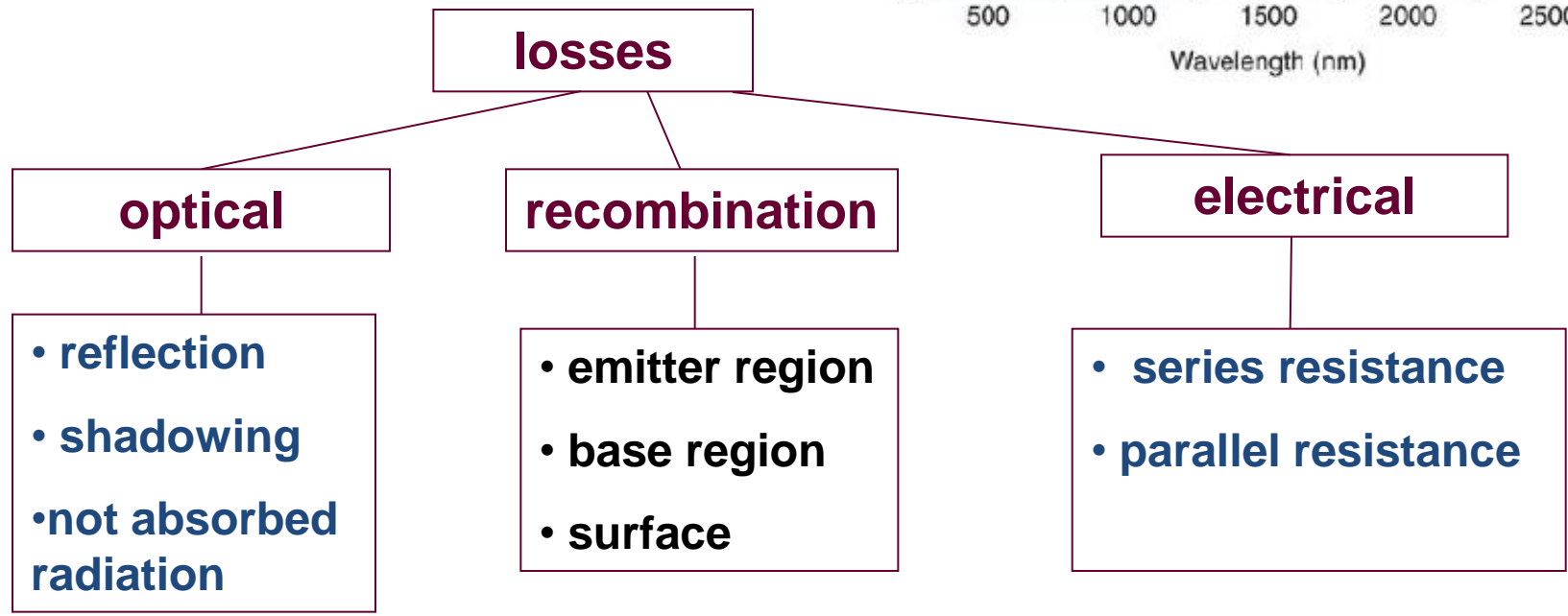
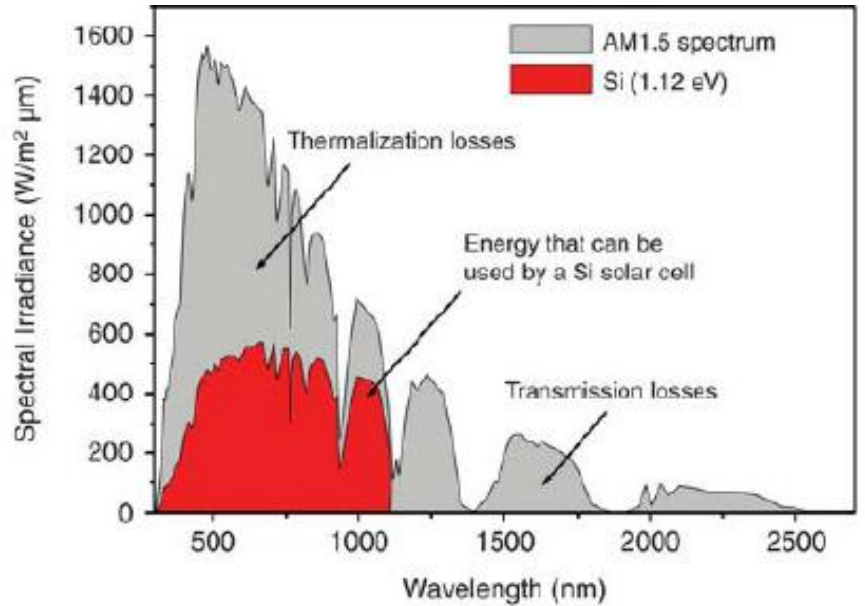
PV cell (module) with a high  $R_s$

The efficiency decreases with increasing irradiance



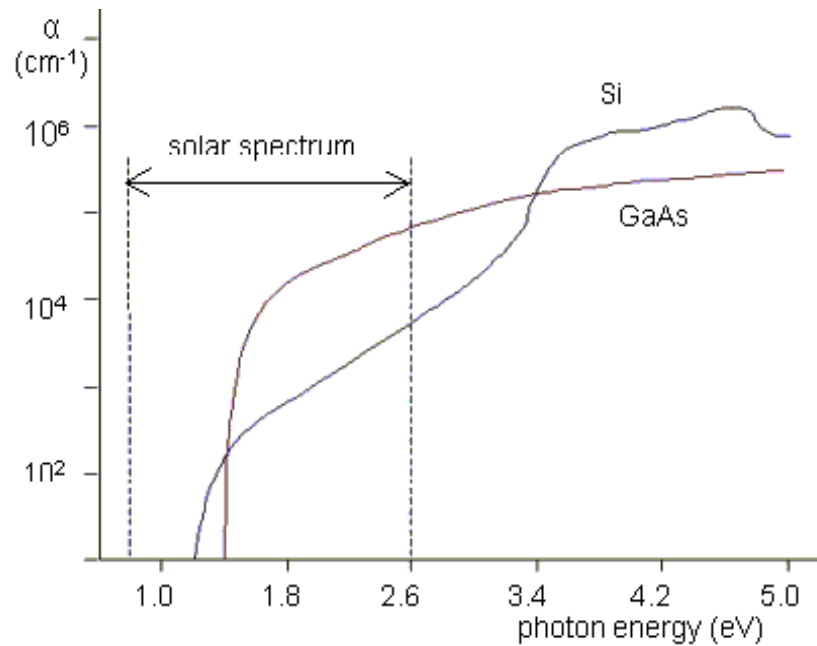
To maximise current density  $J_{PV}$  it is necessary

- maximise generation rate  $G$
- minimise losses



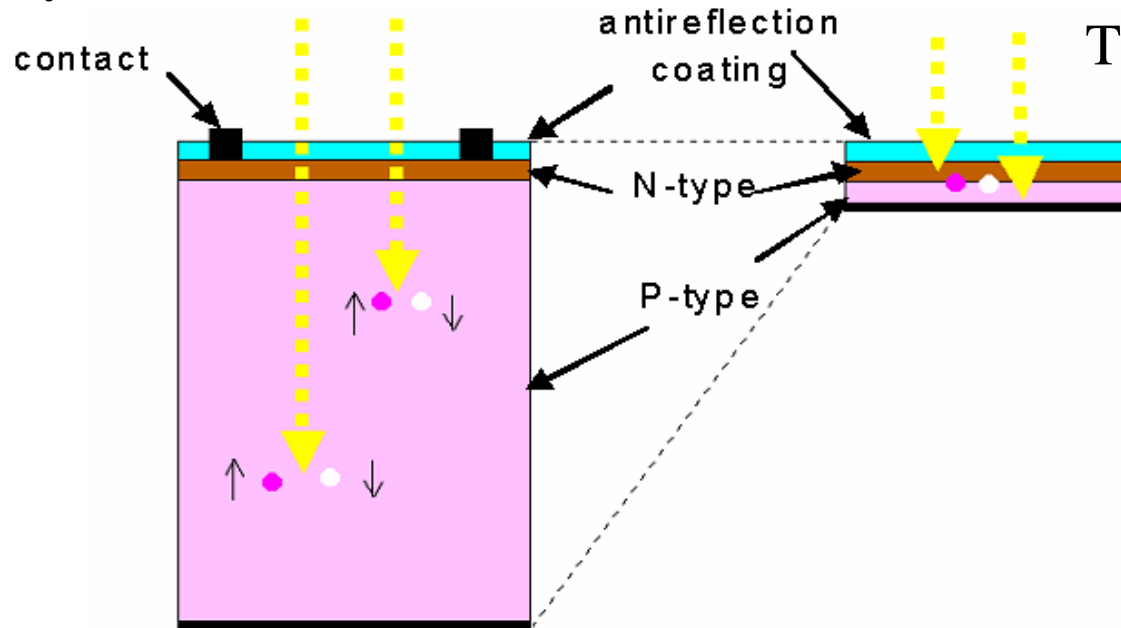
## Two types of band structure

- direct (GaAs like)
- undirect (Si like)



## Basic types of solar cells:

### Crystalline silicon cells



### Thin film cells

#### Suitable materials

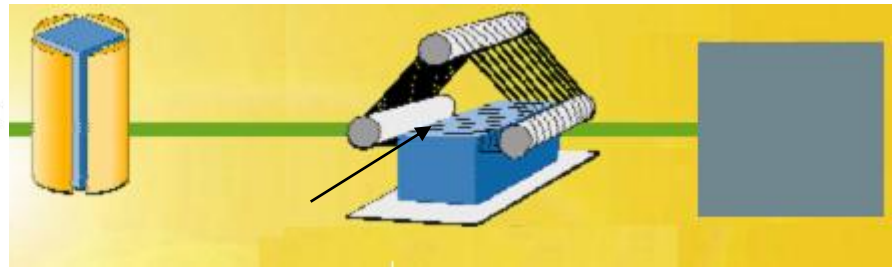
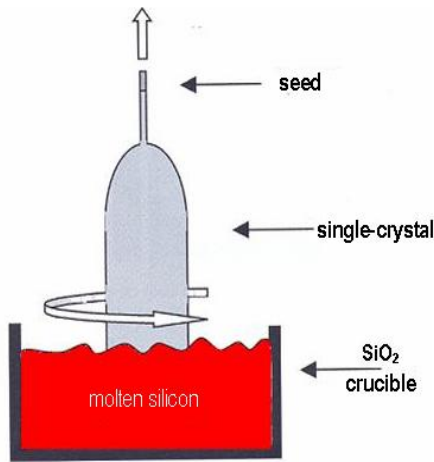
- $\text{CuInSe}_2$
- amorphous silicon
- amorphous SiGe
- CdTe/CdS



# PV cells and modules from crystalline silicon (c-Si)

PV cells are realised from crystalline silicon wafers of thickness 0,15 – 0,25 mm and sides of 100 - 200 mm

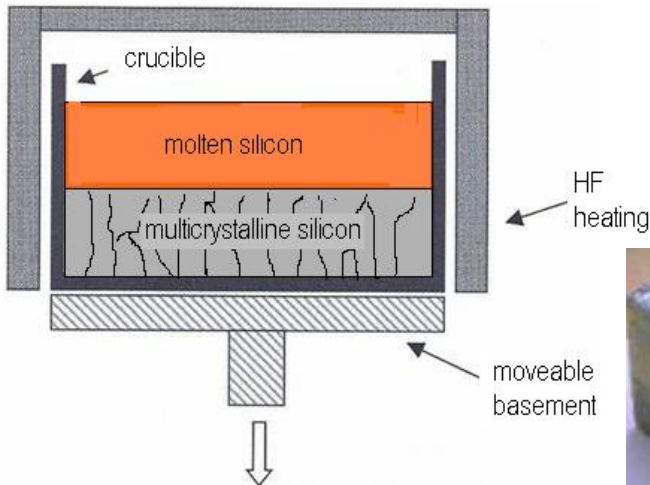
**c-Si mono**



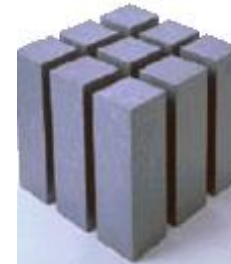
(37 %)

Kerfs losses about 40%

**c-Si multi**

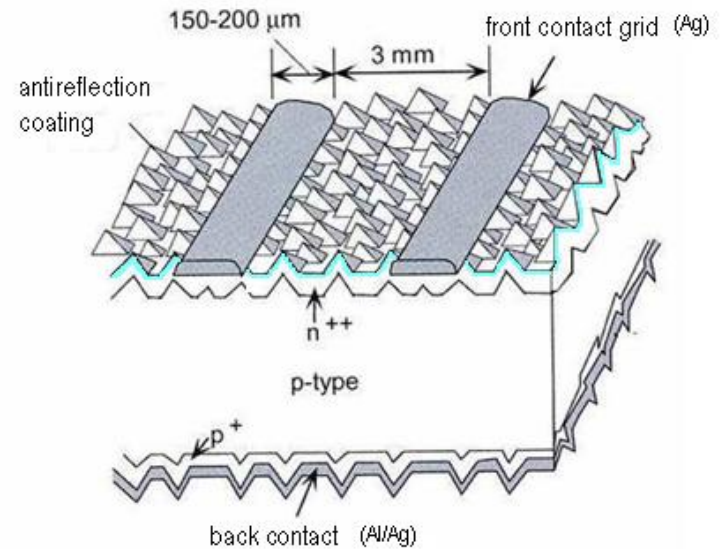


(45 %)

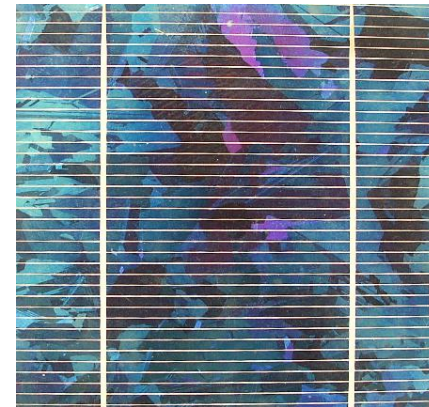


# Standard mass production (c-Si cells)

- starting P-type wafers
- chemical surface texturing
- phosphorous diffusion
- SiN(H) antireflection surface coating and passivation
- contact grid realised by the screen print technique
- contact firing
- edge grinding
- cell measuring and sorting



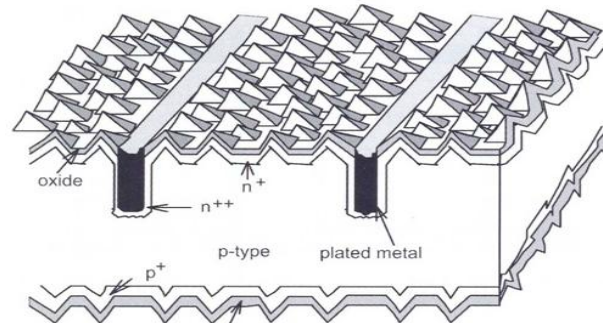
mono-crystalline  $\eta \approx 17\%$



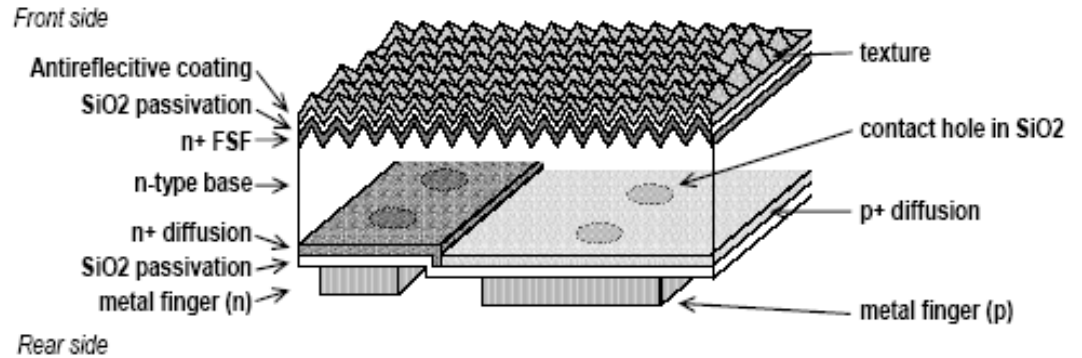
multi-crystalline  $\eta \approx 16\%$

# Increasing cell efficiency

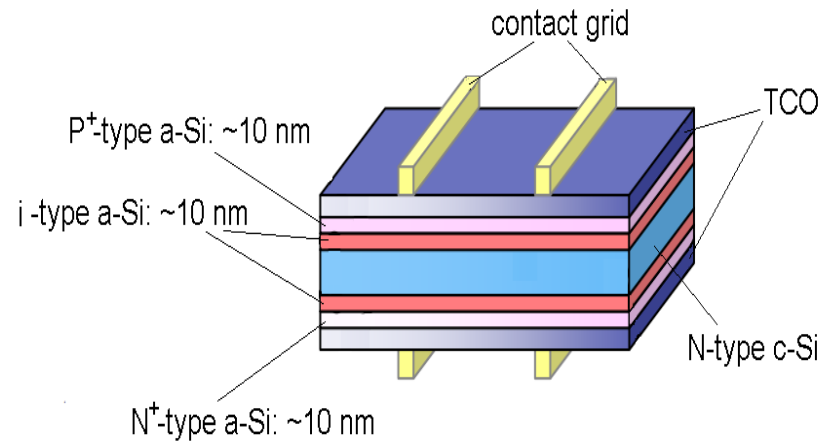
Selective emitter



Back contact cells

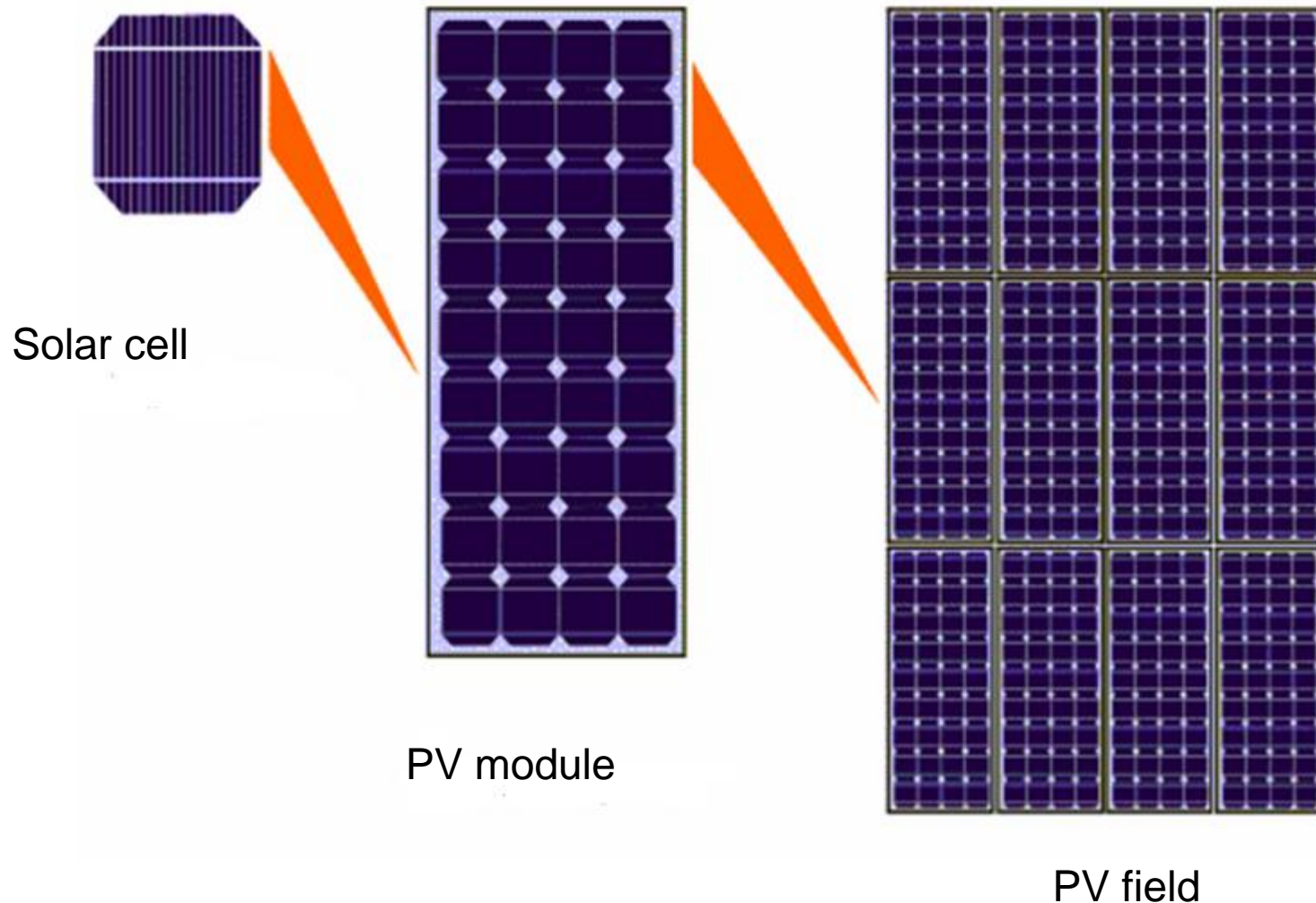


Hetero junction cells (HIT)

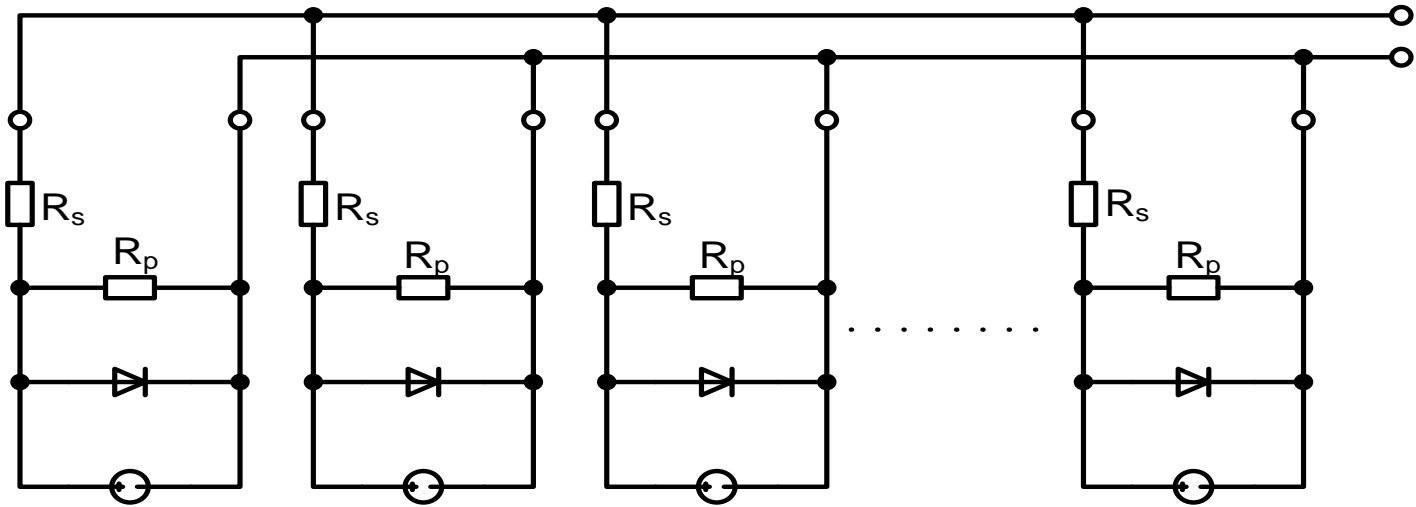


A single solar cell.....~0.5 V, about 30 mA/cm<sup>2</sup>

For practical use it is necessary connect cells in series to obtain a source of higher voltage and in parallel to obtain a higher current

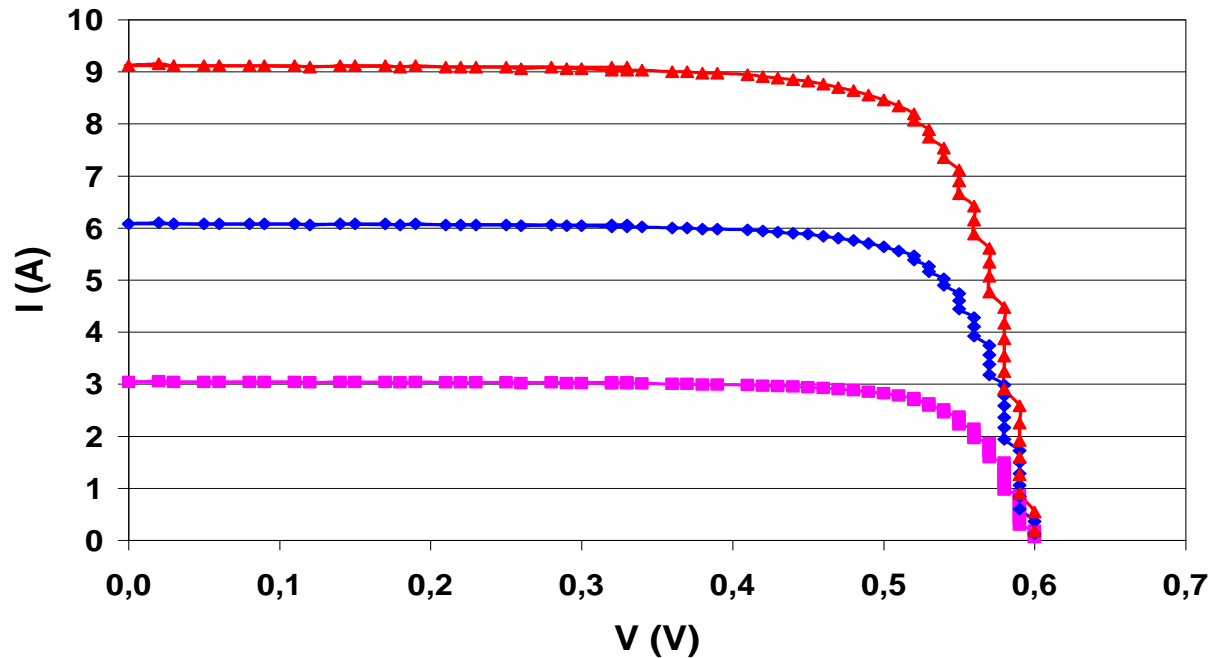


# Cell connection in parallel

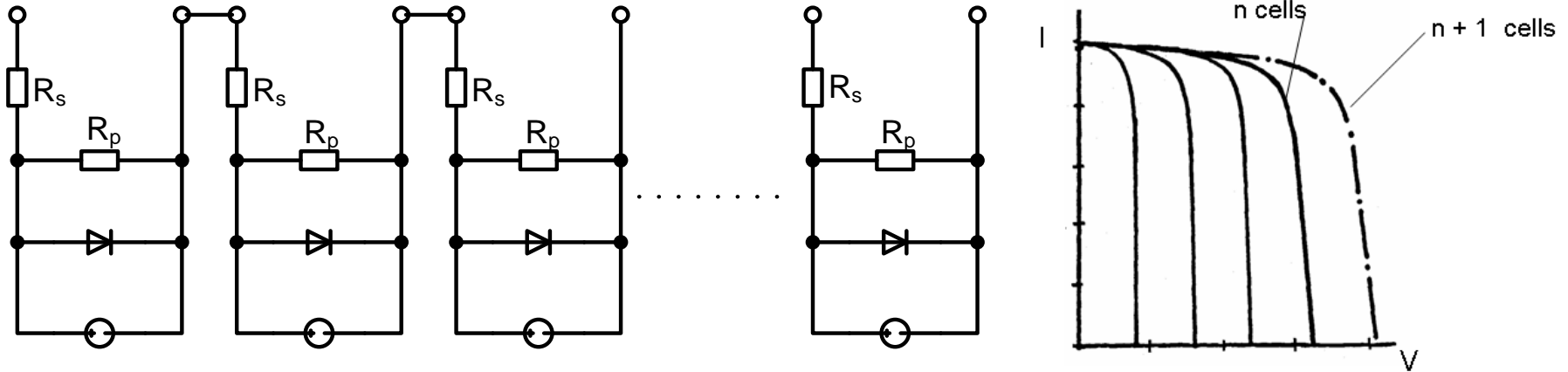


Optimum situation:  
all cells have the  
same  $V_{MP}$

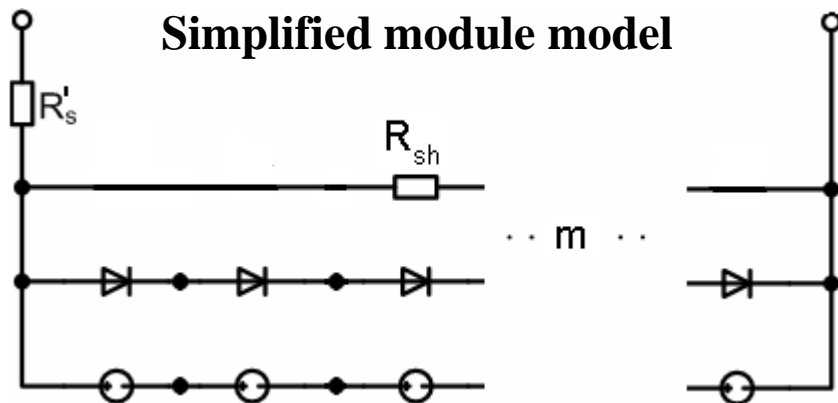
If characteristics of  
individual cells in  
parallel differ,  
efficiency decreases



**Cells in series.....** the same current flows through all cells  
voltage does sums



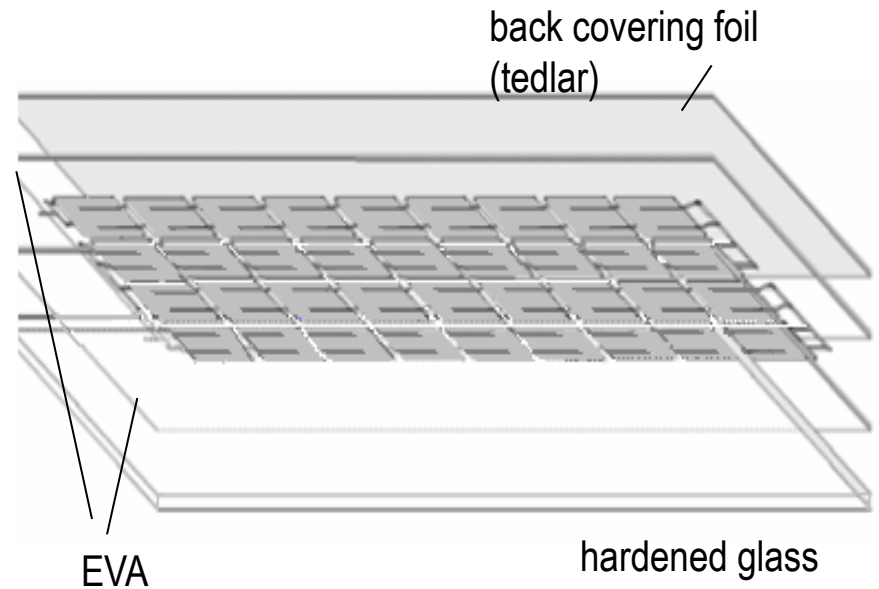
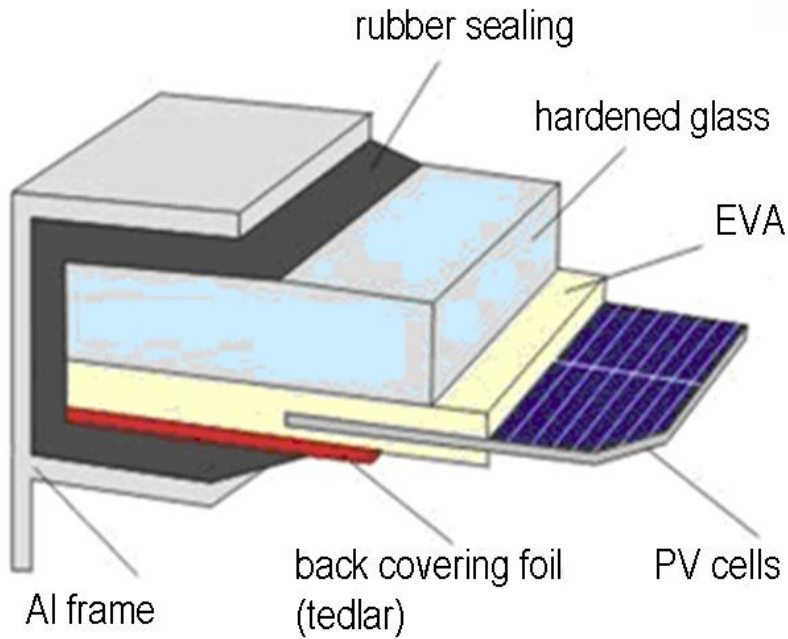
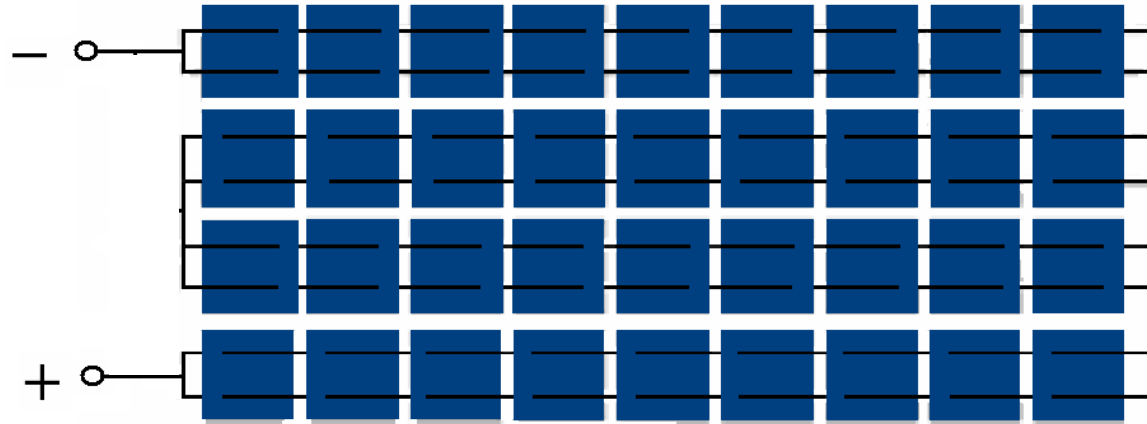
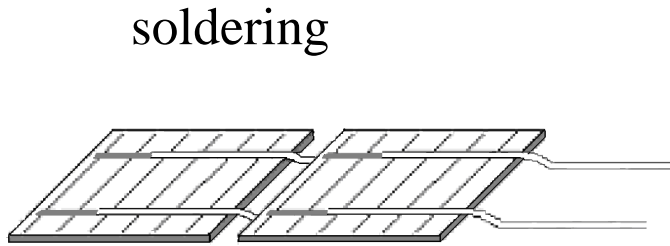
**Optimum situation: all cells have the same  $I_{MP}$**



**If characteristics of individual cells in series differ, efficiency decreases**

$$I = I_{PV} - I_{01} \left[ \exp \left( q \frac{V + R'_s I}{m \zeta_1 k T} \right) - 1 \right] - I_{02} \left[ \exp \left( q \frac{V + R'_s I}{m \zeta_2 k T} \right) - 1 \right] - \frac{V + R'_s I}{R_{sh}}$$

# PV c-Si module technology



## Module parameters

- open circuit voltage  $V_{OC}$ ,
- short circuit current  $I_{SC}$
- maximum output power  $V_{mp}I_{mp}$

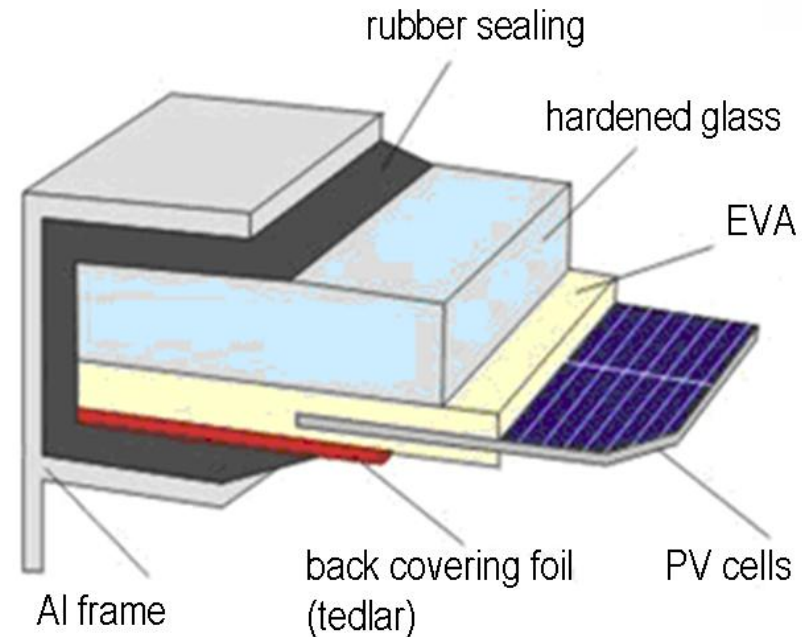
- fill factor 
$$FF = \frac{V_{mp} I_{mp}}{V_{OC} I_{SC}}$$

- efficiency 
$$\eta = \frac{V_{mp} I_{mp}}{P_{in}} = \frac{V_{OC} I_{SC} FF}{P_{in}}$$

**STC** (25°C, 1kW/m<sup>2</sup>, AM 1,5)

**NOCT** (Nominal Operating Conditions Temperature)

Ambient temperature 20°C, 800 W/m<sup>2</sup>, wind 1 m/s

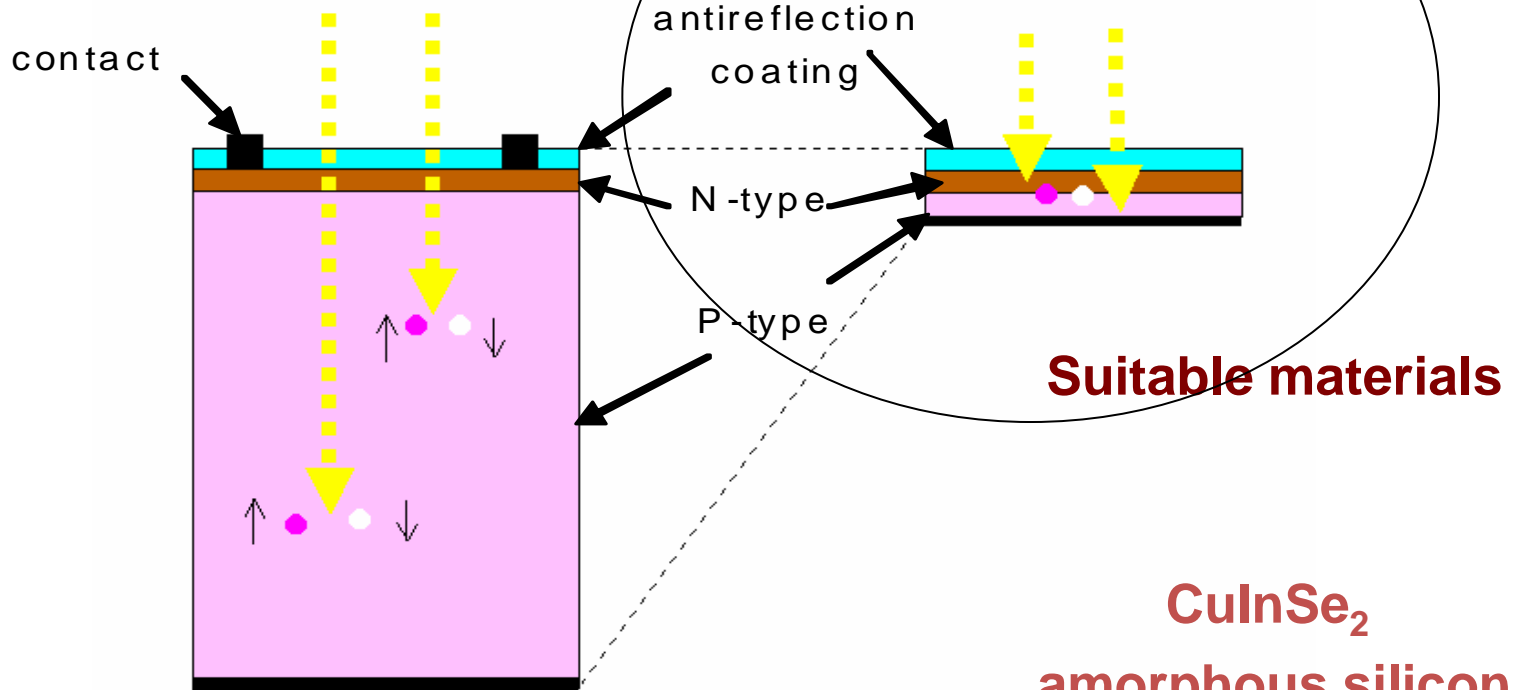




# Basic types of solar cells:

Crystalline silicon cells

Thin film cells



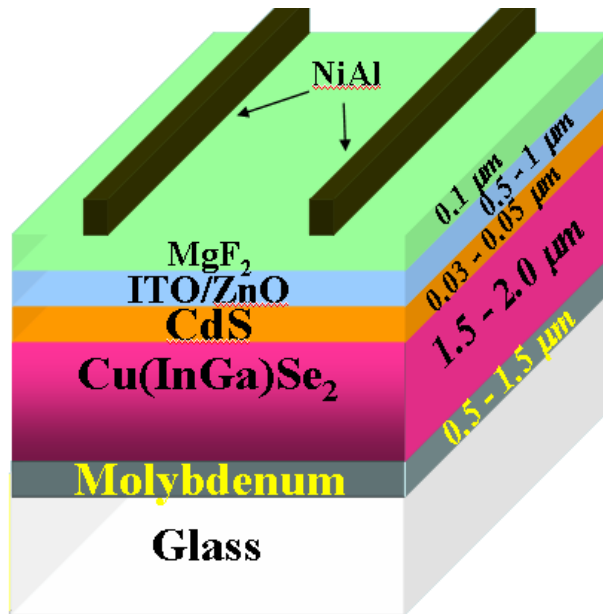
**Suitable materials**

- CuInSe<sub>2</sub>**
- amorphous silicon**
- amorphous SiGe**
- CdTe/CdS**

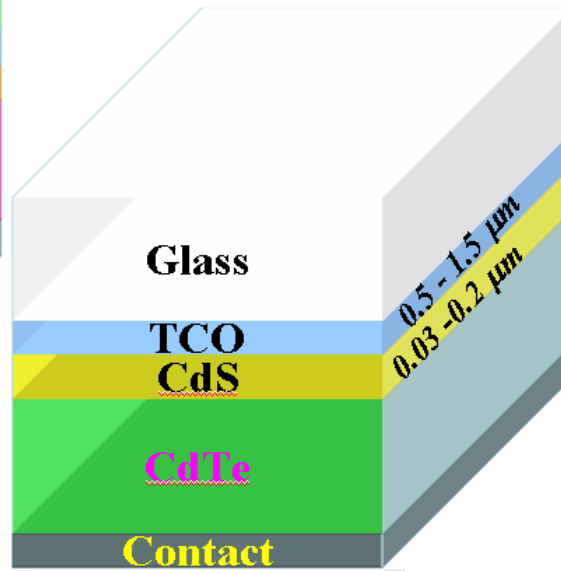
**Basic problem: cost.....**

# Thin film solar cells

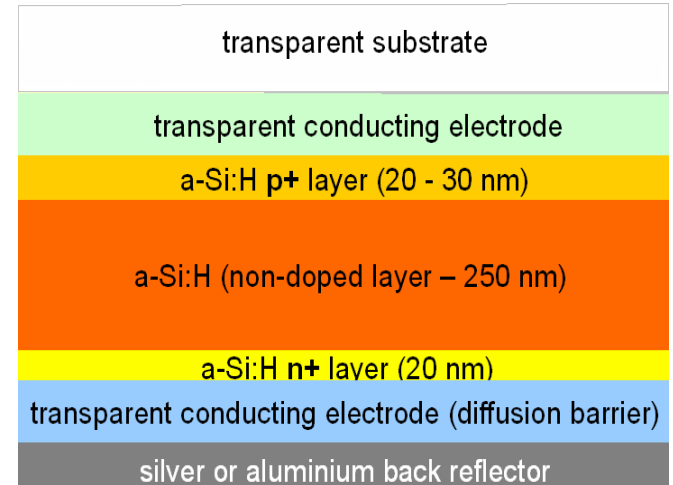
## CIS



## CdTe/CdS



## Amorphous Si



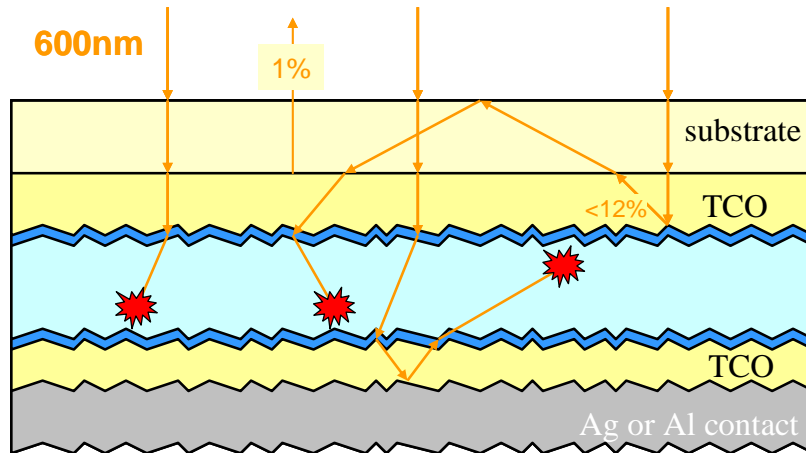
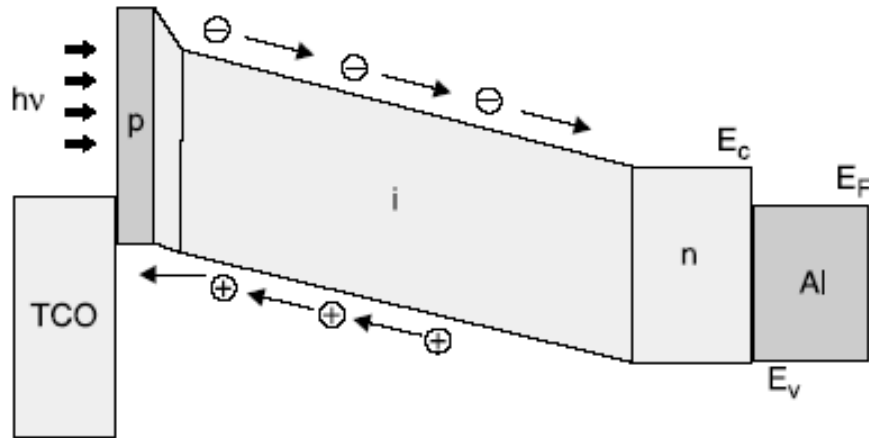
Market share:

1.5%

5.7%

4.7%

# Amorphous silicon solar cells

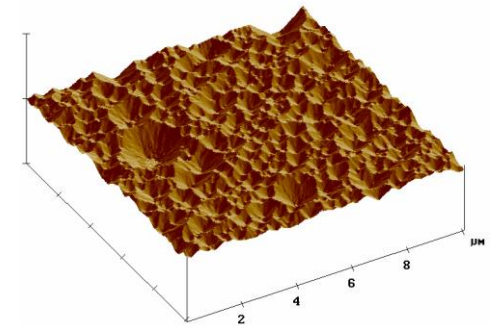


TCO:

$\text{SnO}_2$

ITO (indium-tin oxide)

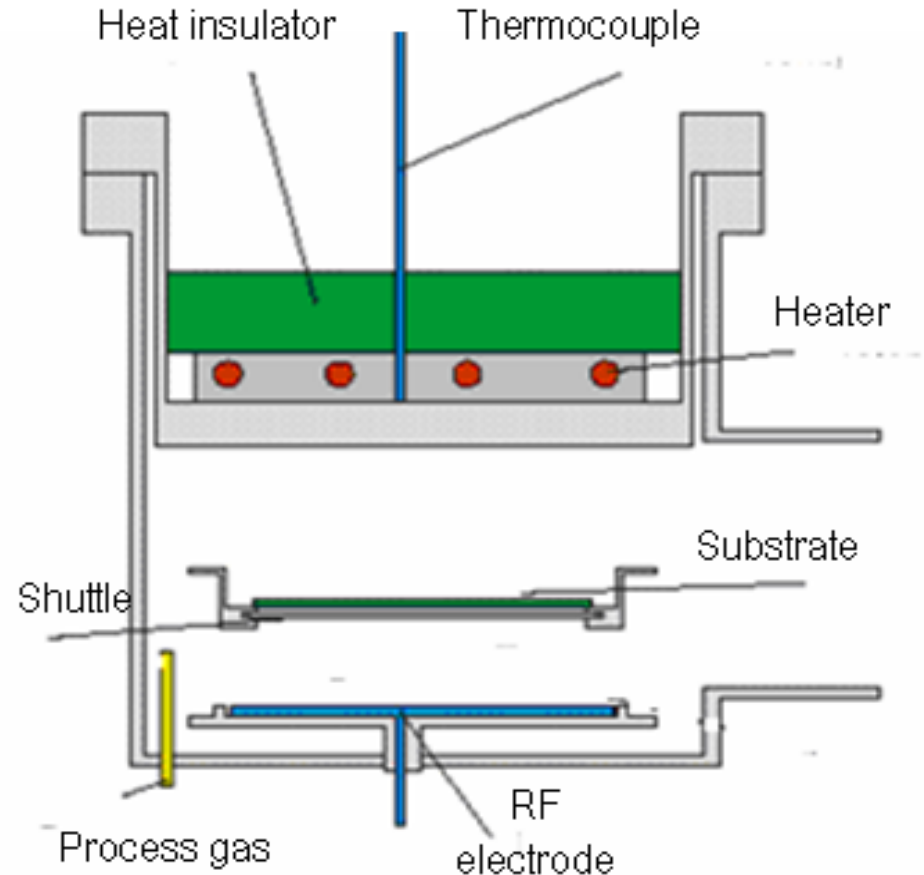
ZnO



**Light trapping**

# Plasma enhanced CVD (PECVD)

RF electrode and substrate create the capacitor structure. In this space the plasma and incorporated deposition of material on substrate takes place



deposition of silicon nitride

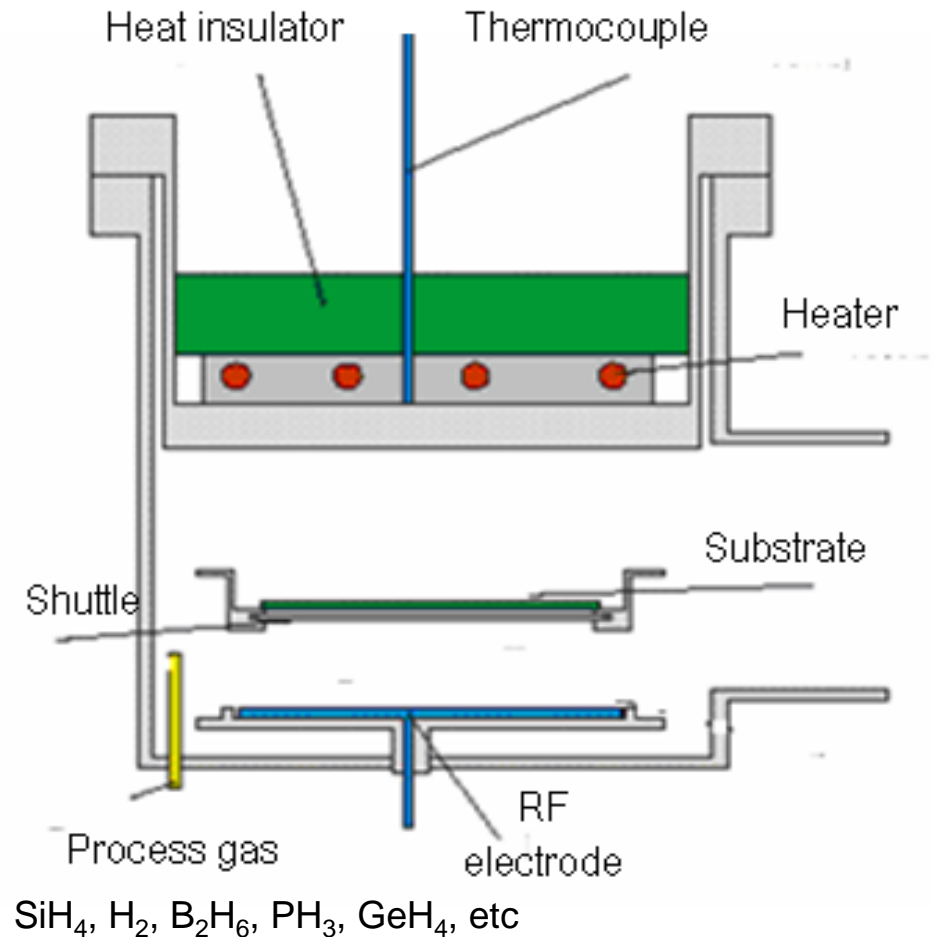
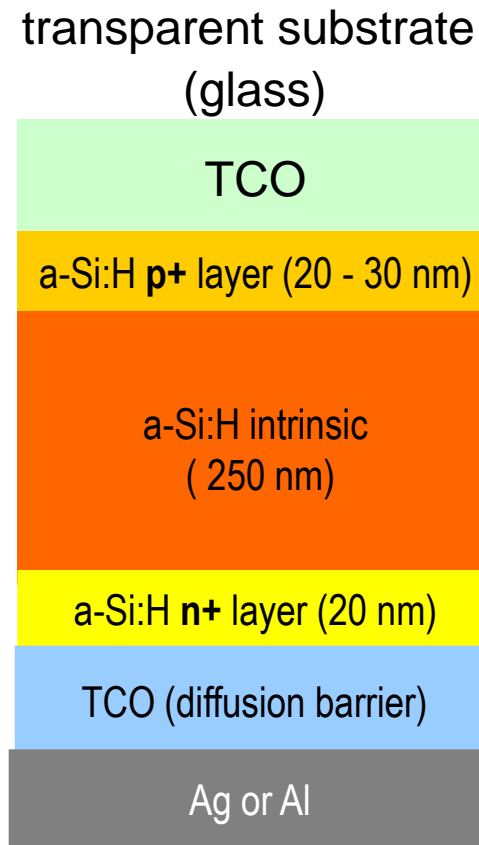


deposition polysilicon layers

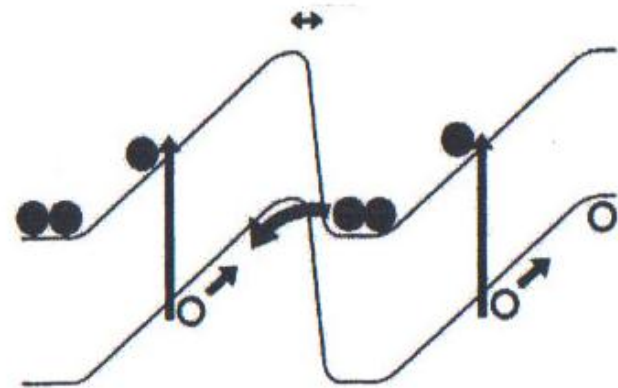
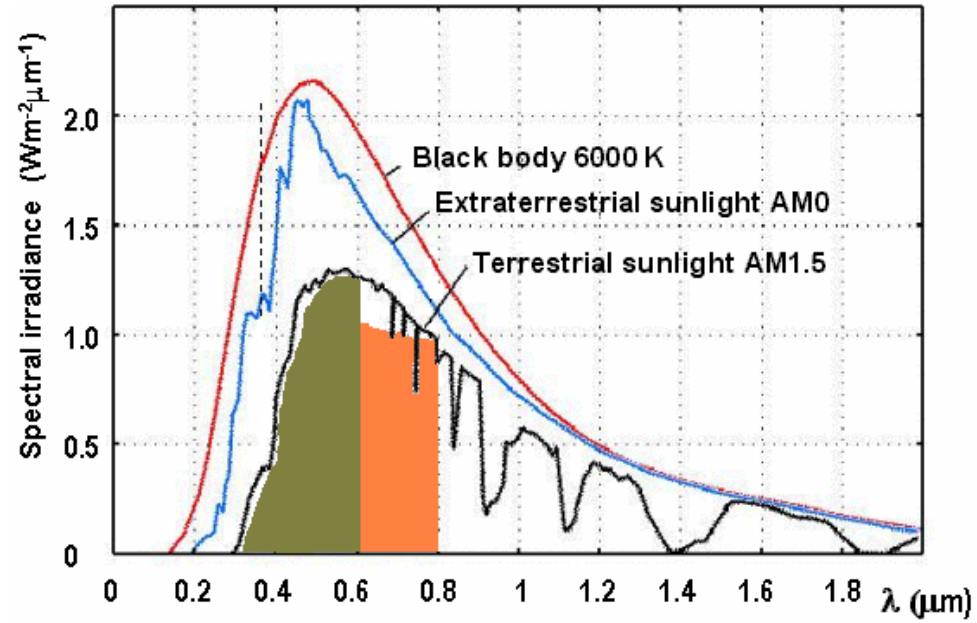
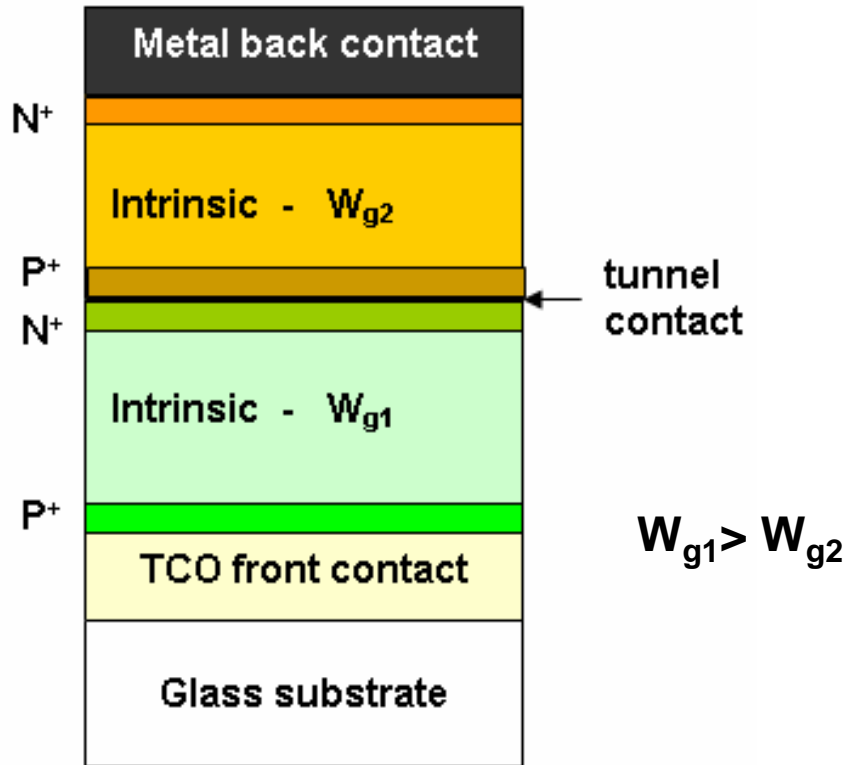


# Thin film solar cell technology

## Amorphous (microcrystalline) silicon solar cells



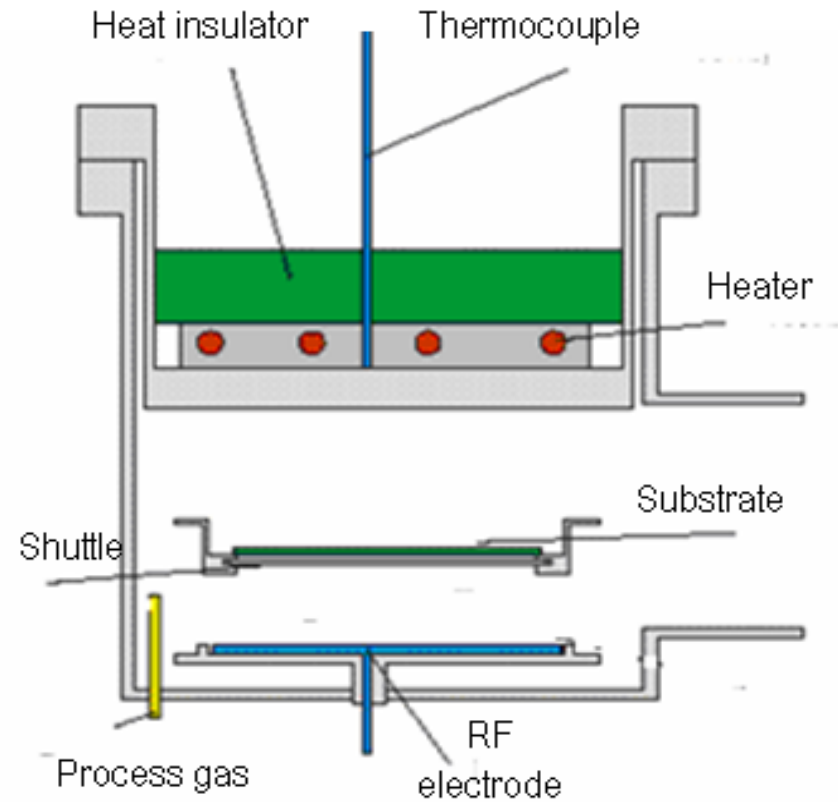
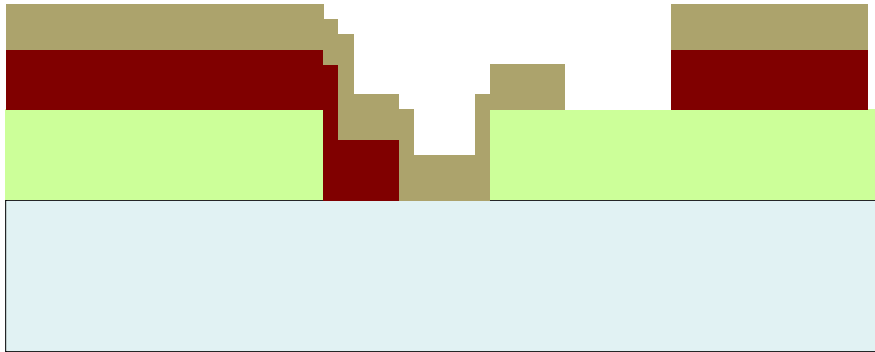
# Tandem cells



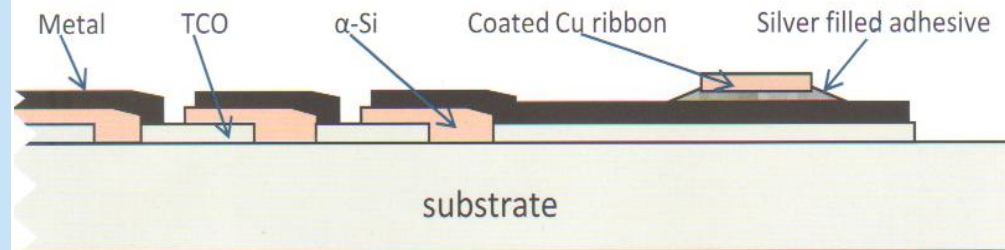
irradiation

# Thin film modules on glass substrates

The module area is limited by the reaction chamber volume



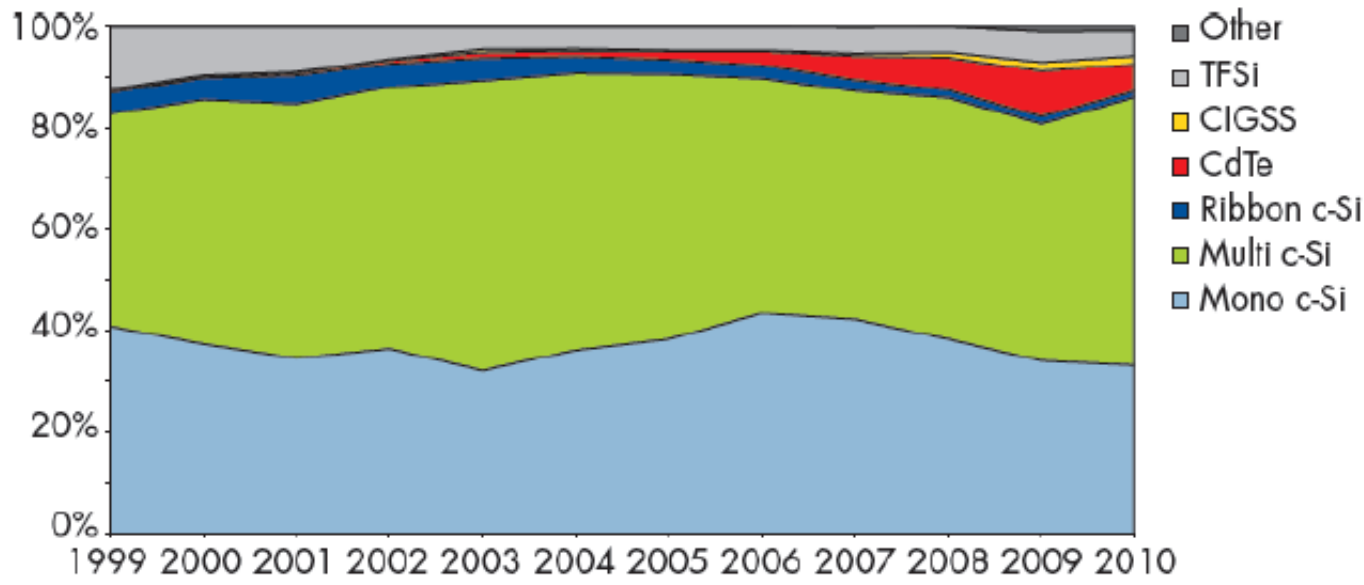
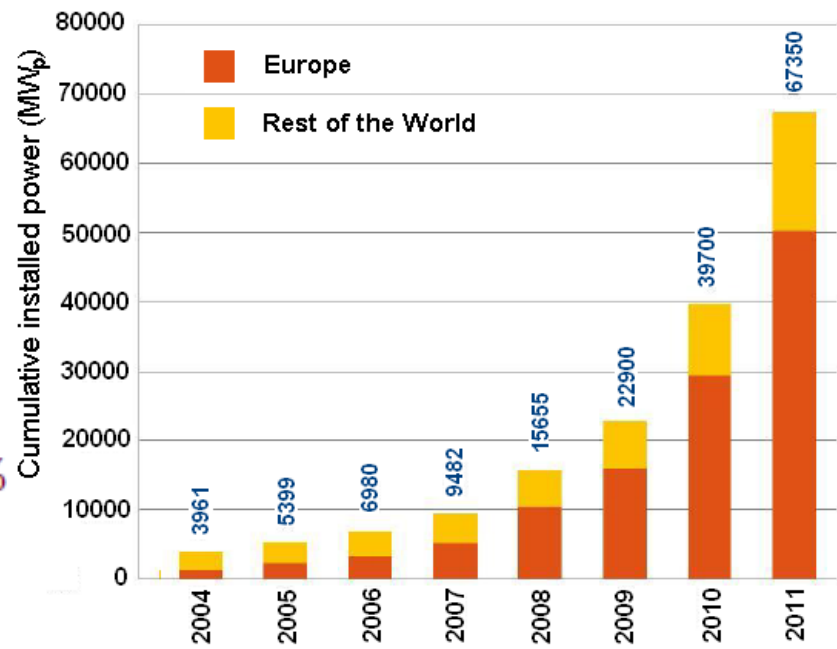
**Very expensive equipment**



# Market share development

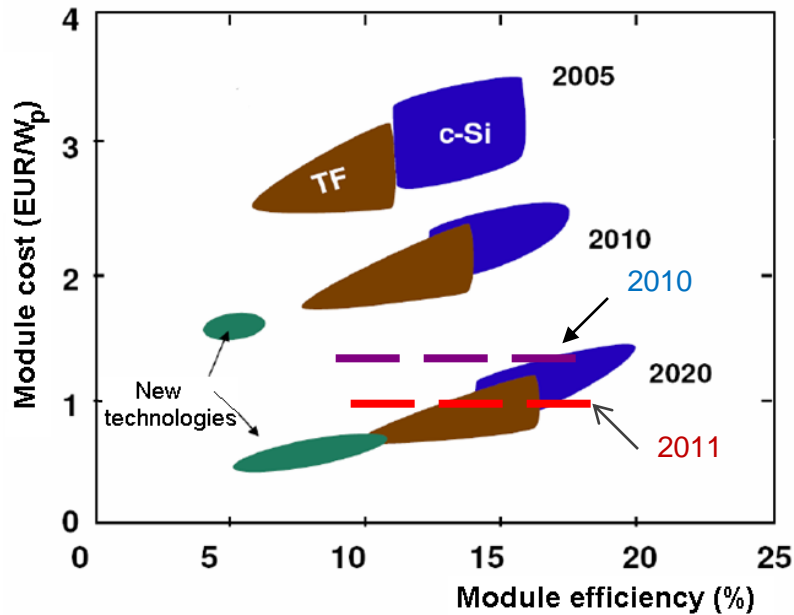
2011

Crystalline silicon	84,4%
Thin Film	14,8%
Others	0,9%





# PV module cost development



## Reduction of silicon cost

2008..... 500 USD/kg

2010.....55 USD/kg

2012 ..... 22 USD/kg

## Reduction of C-Si module cost

Thin-film modules are not cheaper than modules from crystalline silicon

